



FX-2000

HAY MOISTURE METER OPERATION MANUAL



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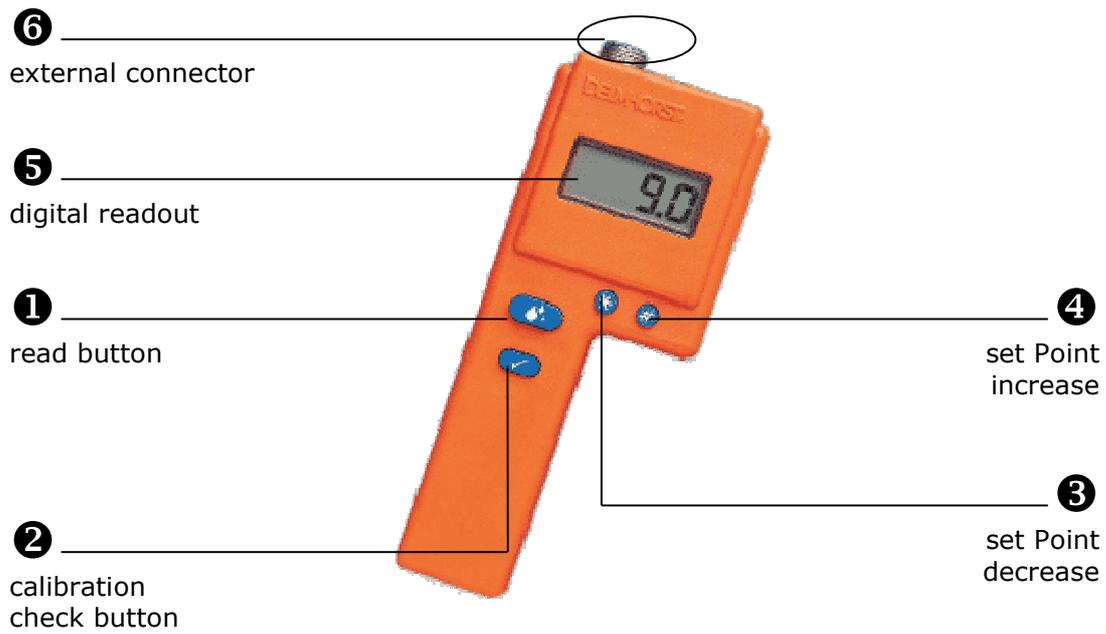
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This product is covered by EU directive 2002/96/EC (WEEE). For disposal please contact your supplier or local authorities for instructions as to best do so.



FX-2000 FEATURES

- 6% to 40% moisture range (starting with serial number 19569)
- Digital readout
- Built-in calibration check
- Temperature stable circuit
- Ergonomic case design
- Includes (1) 9-volt battery
- Three year warranty
- 60 years of proven quality, accuracy and service

BEFORE YOU BEGIN

Button Functions

- ① READ BUTTON - Reads the percent moisture content value %MC when the meter is in the portable mode. Turns the meter on in the continuous mode.
- ② CALIBRATION CHECK BUTTON - Checks the meter calibration. Displays the average of up to 100 accumulated readings; displays the highest stored reading; erases the readings (portable mode only). Turns the meter off in the continuous mode.
- ③ SET POINT DECREASE BUTTON - Allows you to decrease the set-point to a lower value.
- ④ SET-POINT BUTTON - Allows you to increase the set-point to a specific %MC. A buzzer will alert you if the meter reads higher than the selected %MC. Also operates the backlight in the portable mode.

When the battery is replaced, the meter displays its software version for one second and then turns itself off. After replacing the battery, you must reset the meter as described on page 5.

CHECK CALIBRATION

- **Remove the probe** from the top of the meter.
- **Press and hold** the read button ① and check button ② simultaneously.
Meter is in calibration if it displays "12" ($\pm .2$) regardless of the scale setting.

If you check the calibration and the display does not read "12," it is likely an indication of a low battery. If this occurs, change the battery immediately. Continued use with a low battery may cause the meter to go out of calibration. If you insert a fresh battery and the instrument still does not indicate an acceptable calibration, return it to ARTEC TESTNOLOGY for service. See **Service for Your Meter** section.

TO USE THE METER IN THE PORTABLE MODE:

Please read this section carefully. In the portable mode, the FX-2000 has different functions than in the continuous mode.

CHANGE THE SET-POINT

- **To change the set-point value** press the set-point button . The meter will display the current set-point value.
- **To scroll forward** to a higher value, hold the set-point button  while the current value is displayed and scroll to the set-point value desired.
- **To scroll backward** through the set-point values, press and release the set-point button . Within one second press and hold the set-point button .
- **Continue to hold the scale button**  and the set-point value will decrease.
- **When scrolling in either direction**, release the button to stop at your desired set-point.

If the meter reads a %MC higher than that of the set-point, a buzzer will sound.

TO CHECK ACCUMULATED READINGS

This feature allows you to view the total number of all accumulated readings for the given product you have chosen, the average of those readings, and the highest stored reading.

- **To add a reading** to the sum of all previously stored readings, release the read button  within 2 seconds. If you press and hold the read button , the meter will repeat its read cycle, but will not add a new reading to the storage until the button is released.
- **To view the readings** press and release the calibration check button . First the meter displays the number of accumulated readings for one second, then the average of those readings for two seconds. Then it displays the highest stored reading for two seconds. The total "cycle" time is five seconds.
- **To erase all the accumulated readings**, hold the calibration check button  for more than 5 seconds until the meter displays "0".
- **To keep the accumulated readings in memory**, release the calibration check button  before the total cycle time is complete.

The meter will accumulate up to 100 readings. After all 100 readings are stored, it will not add new readings until the memory has been cleared. It will also continue to display the average of all 100 readings as a reminder that the memory is full.

Readings below 6% will be displayed as "0". Those above 40% will be displayed as "99.9." Neither will be added to the accumulated readings or used in calculation of average or highest reading.

TO OPERATE THE BACKLIGHT

- Press and release the calibration check button ②. Within one second, press and hold the set-point increase button ④.
- Hold the set-point increase button ④ until the backlight turns on. The backlight will be activated and remain lit as long as the meter remains on. After the meter turns off, the backlight will also turn off
- The backlight will remain activated while the meter is off and will light up when any function is activated.
- To deactivate the backlight, repeat the same steps taken to activate it.

If there are readings stored in memory, the meter will run through the check cycle while activating the backlight. If no readings are stored, it will display "0".

The backlight will be deactivated automatically when changing from the portable mode to the continuous mode.

Use of the backlight should be kept to a minimum to avoid draining the battery.

TO RESET METER

- **Press and release** the calibration check button ②.
- **Within one second**, press and hold the scale button ③.
- **The meter will reset itself** and display "222". This indicates that the meter has been reset and the default set-point of 19%. It will also clear all of the readings stored in memory.

Note: The meter will also reset itself if you change from the portable mode to the continuous mode.

TAKING A READING

Testing Baled Hay

- **Connect the probe** to the external connector on the top of the meter **6**.
- **Insert the probe** into the bale.
- **Press the read button 1**. The meter displays the %MC for two seconds.

Notes

- The hay prod is electrically insulated, except at the metal points near the tip. The moisture content measured represents the hay in contact with the tip of the prod only.
- Partially cured hay may have wide variations in moisture content throughout the bale. Readings should be taken in several different parts of the bale and the highest readings used as a guideline. The arrangement and compaction of hay fibers in a bale may have an effect on meter readings.
- If you are testing high density bales, we recommend using the H-4 handle with the 830-2 25cm prod, 830-3 45cm prod, or the 830-4 90cm prod. Using the handle/prod combination eliminates excess stress on the instrument case that may occur when trying to insert the prod into a high density or large bale.
- When using the 90cm prod, be sure to guide the prod into the bale with one hand while pushing on the H-4 handle.

Testing in the Windrow

There are three ways to test moisture content in the windrow:

Test A

- **Attach the #831** short pin prod to the H-4 handle and connect the handle to the external connector on top of the meter.
- **Prepare a representative sample** by collecting hay from various parts of the windrow.
- **Place hay in a non-conductive container** (such as a 25 litre plastic pail) and apply the short pin prod to the hay.
- **Press down on the electrode** to make firm contact with the hay sample.
- **Press the read button 1** and take a reading.
- **Mix the sample once again** and take at least two more readings. Use the highest reading

Notes

- Whenever pressure is being applied on the electrode, be sure that the points of the electrode are touching nothing but the hay.
- Repeat the steps above if considerable variations are found in the meter readings. To reduce these variations, chop the hay, mix it thoroughly and take several readings by following the procedures above. This will make the moisture distribution in the sample more uniform.

Test B

- **Attach the #831 short pin** prod to the H-4 handle and connect the handle to the external connector on top of the meter.
- **Apply the prod** to the hay in the windrow.
- **Press the read button**  and take a reading.
- **Make several tests** on the hay exposed to the sun, then turn the windrow over and make an equal number of tests on the hay that had been closer to the ground. Use the highest readings.

Notes

- Make sure that the points of the electrode are not touching the ground. The electrode points should make contact with the hay only.

Test C

- **Select up to five large, slower-drying stems** from a section of the windrow.
- **Place them one at a time** across two adjacent points on the # 831 short pin prod.
- **The average of these stem readings** should be about two to five points higher than the actual moisture content.

Notes

- Repeat these steps in different parts of the field and pay special attention to the areas where the hay is heaviest.
- The amount of variation found among windrow readings as well as the average stem moisture should be taken into consideration before the decision is made to start baling.

FACTORS AFFECTING YOUR READINGS

Because of the many variables that affect the electrical meter readings, the indicated moisture content should not be used as an absolute quantitative measurement. Meter readings are very useful guidelines for safe storability of hay.

Meter readings become more significant when they are considered in the light of the density of the bales, anticipated handling and storage, and prevailing climate conditions.

Range of Moisture Content

The FX-2000 is designed to test moisture in hay over a range of 6%-40%. Readings over 30% should be used only as a qualitative indication of high moisture content. Delmhorst moisture meters use the relationship existing between electrical conductivity and moisture content in hay. As moisture content increases, so does the conductivity.

Tests on hay at high moisture content, over 25%, are less accurate. This is mostly due to the variability in moisture distribution. The reduced level of accuracy in the high range does not significantly affect the usefulness of the meter, as a few high readings indicate that some action be taken to dry the hay to avoid spoilage or even self-combustion.

While it is important to note the average of several readings, it is even more important to note the high readings and the frequency at which they occur.

Hay Temperature

The FX-2000 has been calibrated at 80°F on various samples of different types of hay, mostly alfalfa, and on different cuttings and mixtures. The higher the temperature of the sample, the higher the meter readings will be. Temperatures lower than 80°F cause lower meter readings. The correction is approximately 1% point for every 20° difference. Refer to chart below:

Hay temperature	Add to reading	Subtract from reading
20°F/-7°C	3	--
40°F/ 5°C	2	--
60°F/15°C	1	--
80°F/30°C	0	0
100°F/40°C	--	1
120°F/50°C	--	2
140°F/60°C	--	3

Example

Meter reading : 22%
Temperature : 40°F/5°C
Moisture Content : 24% (22 + 2)

Curing

Before proper curing has taken place, wide variations in moisture content should be expected in both recently baled hay and hay in the windrow. These variations will be exposed by meter readings taken on different parts of the windrow or bale.

The higher the moisture range, the wider are the variations. The more curing has been allowed to take place, the greater uniformity in moisture distribution can be expected.

The validity of the meter readings is closely related to the care spent in sampling the hay to be tested. Whether hay in the windrow or baled hay is tested, the number of tests made should be increased whenever the initial readings show considerable variations.

Density

The calibration of the moisture testers applies to bales of normal "average" density. Generally:

- Denser bales may yield readings 1-2% points higher.
- Looser bales tend to yield 1-2% point lower.
- Tests in stacks usually yield readings 2%-3% lower.
- Tests on grass hay may yield readings about 3% lower.

Baling should be done according to the lower meter reading.

When testing baled hay, drive the prod across the slices of the bale, not between them. This will ensure firmer and more uniform contact.

When using the short pin prod, uniformity of pressure from one sample to the other is important.

Use of Preservatives

Hay preservative or stabilizers may also have an affect on meter readings. Normally a bale of hay treated with preservative will read higher than a bale of the same hay that had not been treated. The readings typically increase by 2-4% points, and 24-48 hours after treatment, the readings between the bales tend to equalize.

Occasional higher readings may occur if, in addition to the effect of the increased conductivity due to the stabilizer, the bales tested also show an increase in temperature and "sweating." As the stabilizer becomes more thoroughly absorbed and the sweating subsides, the meter readings recede to the initial level and will continue to decrease, assuming that the bale becomes progressively dryer.

Sample Size

When testing baled hay, it is essential to take readings at several different points in the bale. Hay moisture may vary a great deal in the same bale. For example, at one point bale moisture may be 20% and at another over 35%.

More tests must be made whenever the variations among readings are greater. If there is a possibility of high moisture areas, samples from these locations should be taken. Areas of high moisture content will spoil, resulting in loss.

It is extremely important to note the high readings and the frequency at which they occur.

TO USE THE METER FOR CONTINUOUS MONITORING

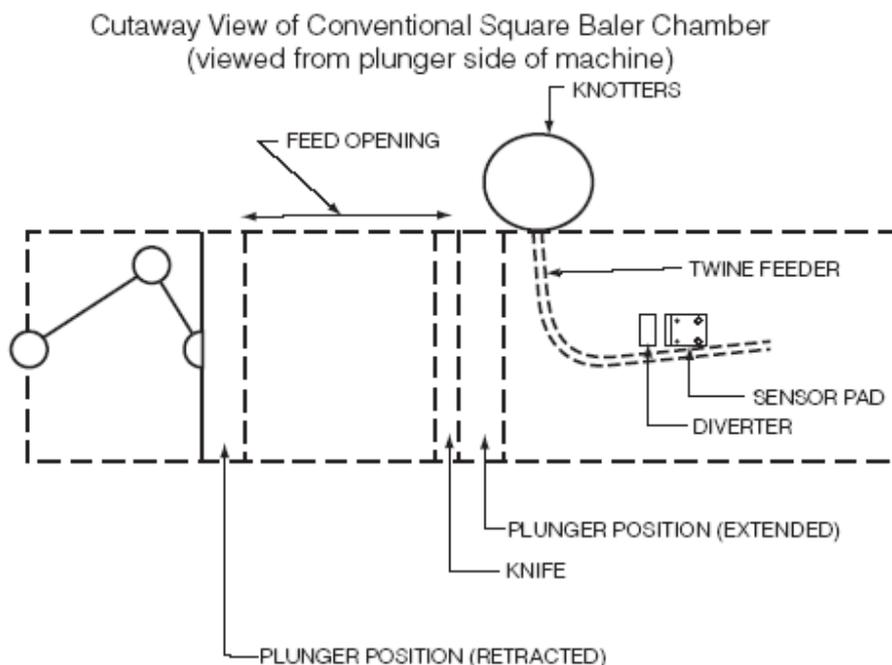
To install the meter:

- **Attach the red lead** of the power cable to a positive (+) 12-volt supply point controlled by the ignition switch or attach it directly to the tractor battery.
- **Ground the other lead.** A replaceable fuse protects the circuit. The meter can also be powered independently of the tractor's electrical system by using a 12V, (Eveready 732 or equivalent) all-purpose battery.
- **Select a location** in the cab where the display can be easily viewed while baling. Install the stainless steel mounting loop and slide the meter onto the loop.
- **Connect the power cable** to the meter.

To install the #1986 bale sensor:

Installation on a conventional small square baler:

- Locate a spot on either side of the bale chamber, approximately halfway up the side of the bale, 30cm to 60cm in from the rear of the chamber. The sensor pad and crop diverter need to be located in the baler chamber as close to the plunger face as possible. The sensor must mount flat.

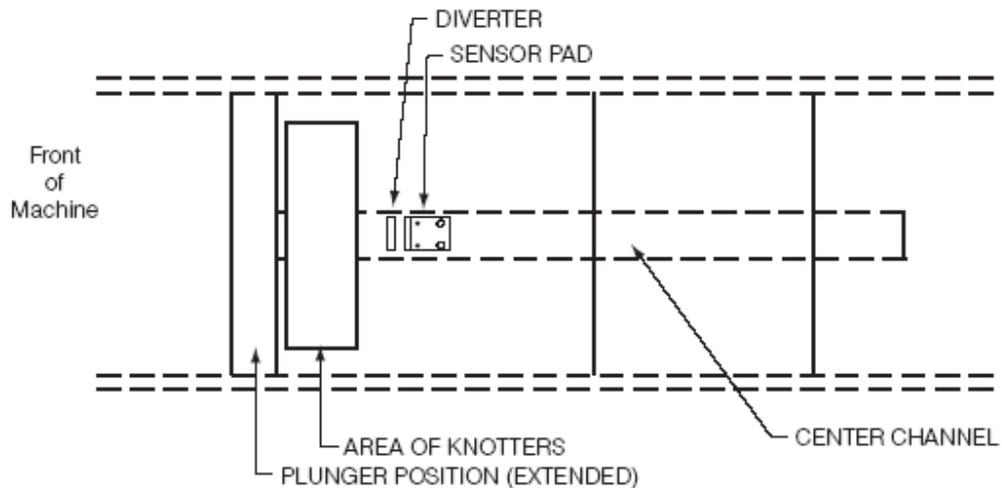


- Tape the drilling template onto the location. Make sure before drilling that when the bolts come through the side of the chamber that they do not interfere or touch any other pieces of metal. Using the size drill indicated, drill the mounting holes. File any burrs from the holes.
- Install the sensor plate with only the bale chamber wall between it and the backplate. The beveled edge of the insulation must face the plunger (opposite direction of bale movement).
- Slide the coaxial cable lugs between two flat washers. Secure all six nuts.
- Secure the coaxial cable at several points with tape or nylon ties so that it does not interfere with any moving parts of the baler.
- Connect the coaxial sensor cable to the meter.

Installation on an Inline or Center Line small square baler:

- Follow instructions for installation as above

Top View of Inline or Centerline Small Square Baler



If placing the #1986 in the center channel you may need to cut an opening from the outside to be able to tighten down the nuts and secure the wire or use longer bolts and spacers.

Installation on a large or mid-size square baler:

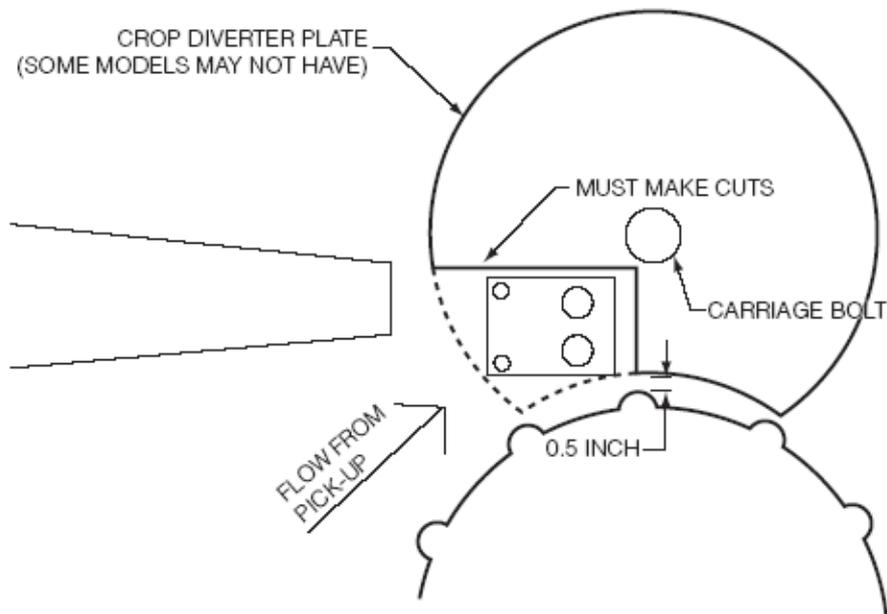
When installing the #1986 on a large square baler, use the same guidelines as above. However, we recommend that you add a 7mm thick piece of strap iron in front of the sensor's beveled edge. This will provide additional protection to the sensor plate.

Installation on a John Deere Round Baler:

- Locate a spot on the right hand side of the bale chamber, approximately 12cm up from the bottom of the frame. The back edge of the sensor pad should be vertical so that the top rear corner of the sensor pad is approximately 1cm forward from the rear edge of the upright frame tube.
- Follow instructions for installation as above. Make sure that the beveled edge of the sensor pad is facing the front of the baler.

Installation on a New Holland or Case RBX Round Baler:

- Locate a spot on either side of the bale chamber.
- Your baler may contain a circular crop diverter plate. If it does, a notch must be cut out of the plate so that the sensor can rest against the chamber wall.

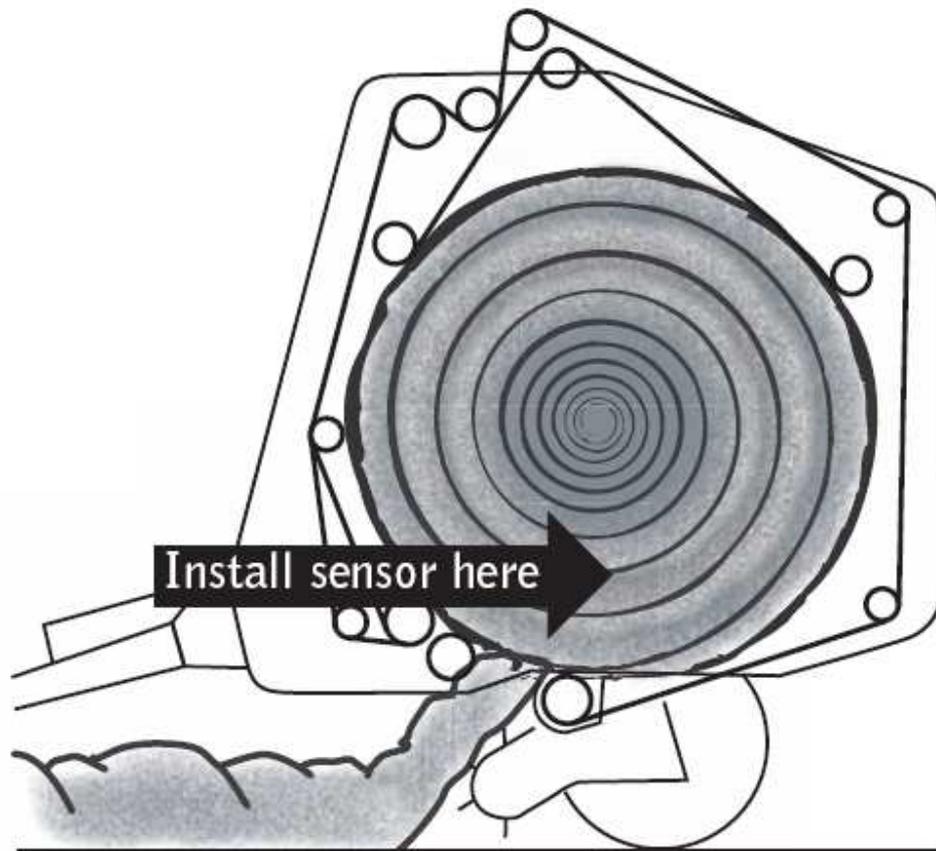


- Follow instructions for installation as above.

Make sure that the beveled edge of the sensor pad is facing the front of the baler.

Installation on all other Round Balers:

- Locate a spot on the side wall or tailgate, on either side of the baler, as low as possible to the bottom.



- Follow instructions for installation as above.

Be sure the sensor plate lies flat, with the beveled edge facing the pickup. The hay will begin to pass over the sensor when the bale is formed to approximately $\frac{1}{4}$ of full size

TO USE THE METER IN THE CONTINUOUS MODE

- **Change the set-point** to the desired value as described on page 4. This must be done prior to turning the meter on.
- **Plug the external power supply** into the side of the meter. This will automatically put the meter in the continuous mode. Once power is supplied, the backlight will turn on and remain on until the external power is removed.
- **Turn the meter on** by pressing the read button ①. A decimal point will display for a few seconds and then the meter will begin displaying the average and highest readings.

When the meter is operating continuously, it takes two readings every second, and accumulates eight readings before calculating their AVERAGE and HIGHEST values. After all eight readings have been taken, the meter will begin a new read cycle. The meter displays the average as Axx.x and the highest as xx.x alternately for two seconds each.

- **Turn the meter off** by either removing the external power supply or pressing and holding the calibration check button ② until the meter is off. The backlight will stay on until the power supply is removed.

Notes

- Start tractor before powering up meter.
- Disconnect meter before shutting down tractor.

ABOUT YOUR READINGS

The meter reads between 6% and 40%. Readings below 6% are displayed as “.0” and are used in calculation as 7.5%; readings above 40% are displayed as “99.9” and are used in calculation as 45%.

Readings obtained while using the FX-2000 in its continuous mode are usually higher than those obtained when probing the bale by hand. Under normal conditions, expect the continuous readings to be around 2-4 points higher on average. Tests show this difference can be even greater, especially on large square bales, depending on overall conditions.

Do not be concerned that such differences exist. However, it is important to have a feel for what the difference is since conditions in the field change rapidly.

We recommend that you spot check the windrow and freshly made bales to give additional information with regard to these differences and to help establish the appropriate range for baling.

CARE OF YOUR METER

To keep your meter in good working order:

- ✓ Store your meter in a clean, dry place. The protective carrying case provided is an ideal storage place when the meter is not in use.
- ✓ Change the 9-Volt battery as needed. Continued use with a low battery may cause the meter to go out of calibration.
- ✓ Change contact pins as needed. Keep pin retainers hand tightened.
- ✓ Clean the meter, contact pins, and probes with any biodegradable cleaner.
- ✓ Use the cleaner sparingly and on external parts only. Keep the cleaner out of the external connector.
- ✓ DO NOT IMMERSE THE METER OR ANY ELECTRODE IN WATER.
- ✓ Remove the battery if the meter will not be used for one month or longer.

SERVICE FOR YOUR METER

- ✓ Pack your meter securely. Enclose a purchase order or letter with a brief description of the problem.
- ✓ There is no need to call us for a return authorization number if you are within the EU. Customers outside the EU must contact us for more specific instructions prior to returning a meter.
- ✓ Include your name, address, daytime phone and fax numbers or e-mail address. If you believe the meter is under warranty, please provide the original sales slip or invoice.
- ✓ Ship via UPS, Express Mail, Priority Mail or any overnight courier who provides prompt service. Do not use standard parcel post.
- ✓ Insure your instrument for its full value and ship prepaid. We are not responsible for damage in transit.
- ✓ We do not accept COD shipments or cover any incoming freight or duty charges on returned merchandise
- ✓ Turnaround time on repairs is approximately two weeks.
- ✓ We will call you with an estimate if you specifically request one, or if we determine that the meter may be too costly to repair.
- ✓ Non-warranty repairs will be returned via UPS/COD unless you have already established other payment terms. There is no COD service outside the EU.
- ✓ Payments have to be made by Bank transfer prior to the return shipment. A proforma invoice will be raised in advance.
- ✓ Warranty repairs will be returned at no charge if shipped within the EU via UPS Ground Service. Freight charges for expedited services (i.e., Federal Express, UPS/2 Day, UPS/1 Day, etc.) are the customer's responsibility and will be charged as per the above terms.

WARRANTY

DELMHORST EUROPE, referred to hereafter as DELMHORST, guarantees your moisture meter for three years from date of purchase and any optional electrodes against defects in material or workmanship for 90 days. If, within the warranty period of the meter, you find any defect in material or workmanship return the meter following the instructions in the "Service for Your Meter" section. This limited warranty does not cover abuse, alteration, misuse, damage during shipment, improper service, unauthorized or unreasonable use of the meter or electrodes. This warranty does not cover batteries, pin assemblies, or pins. If the meter or any optional electrodes have been tampered with, the warranty shall be void. At our option we may replace or repair the meter. DELMHORST shall not be liable for incidental or consequential damages for the breach of any express or implied warranty with respect to this product or its calibration. With proper care and maintenance the meter should stay in calibration; follow the instructions in the "**Care of Your Meter**" section.

Under no circumstances shall DELMHORST be liable for any incidental, indirect, special, or consequential damages of any type whatsoever, including, but not limited to, lost profits or downtime arising out of or related in any respect to the meters or electrodes and no other warranty, written, oral or implied applies. DELMHORST shall in no event be liable for any breach of warranty or defect in this product that exceeds the amount of purchase of this product. The express warranty set forth above constitutes the entire warranty with respect to Delmhorst meters and electrodes and no other warranty, written, oral, or implied applies. This warranty is personal to the customer purchasing the product and is not transferable.

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For already 65 years, Delmhorst is a leading brand for high-quality resistance moisture meters. Today the Delmhorst range consists of a complete line of portable moisture meters for a variety of different applications including woodworking / lumber, agriculture, construction and paper.



This product is covered by EU directive 2002/96/EC (WEEE). For disposal please contact your supplier or local authorities for instructions as to best do so.